



Clamp connection

DIN 32676 / ISO 1127 / ISO 2852 / ASME / BS 4825 ...
Ferrules / gaskets / heavy duty clamps / hose adaptors ...

Specification:

Dimensions:

DIN 11850
ISO 1127
ISO 2852
BS 4825
ASME BPE

Marking:

dimension, material, heat number

Material:

standard: AISI 316L - DIN 1.4404
on request: DIN 1.4435 - DIN 1.4571 - 1.4301/7 etc.

Material of gaskets:

standard: EPDM
on demand: silicone - PTFE - VITON - Viton/PTFE and EPDM/PTFE (encapsulated) - Garlock/Gylon ...

Certificate (please write your requirements for certificates in inquiries or orders):

EN 10204 3.1
EN 10204 3.1 AD-W2 (on demand)
FDA for gaskets (on demand USP Class IV)

Standard surface:

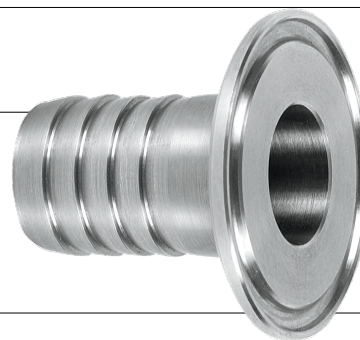
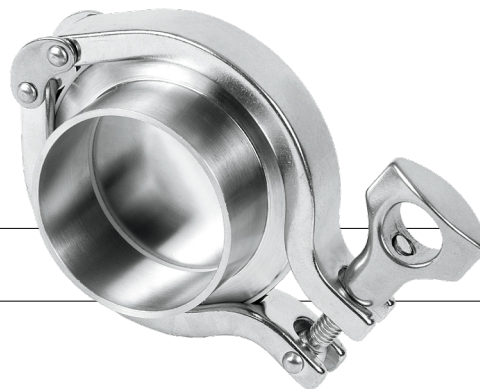
inside: $Ra \leq 0,8 \mu m$
outside: $Ra \leq 1,6 \mu m$

Possible variants of inner surface:

electro-chemical polished
 $Ra \leq 0,6 \mu m$
 $Ra \leq 0,5 \mu m$
 $Ra \leq 0,4 \mu m$
 $Ra \leq 0,25 \mu m$

Pressures according to standard DIN 32676 (max -10 / +140 °C):

connection 6,35 to 42,4 mm max. 25 bar
connection 48,3 to 76,2 mm max. 16 bar
connection 85,0 to 219,1 mm max. 10 bar



Characteristics:

High hygienic quality:

Perfectly smooth internal surfaces free from retention areas ensure continuous product flow, minimal pressure drop and minimal danger of contamination.

Accurate coupling and alignment:

Perfect roundness at ends and all cross sections allows accurate coupling and alignment.

Ease of installation:

Strict dimensional tolerances ensure fast assembly and low installation costs.

Ease of maintenance:

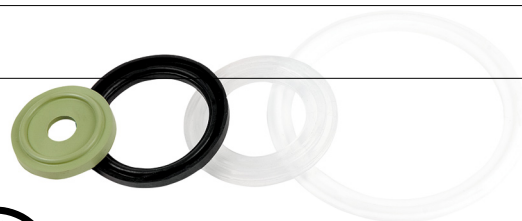
Low maintenance with ease of access.

High corrosion resistance:

Solubilization of products ensures high corrosion resistance and long working life.

Non-toxicity of elastomers:

Broad range of non-toxic, non-absorbent agent-resistant elastomers.

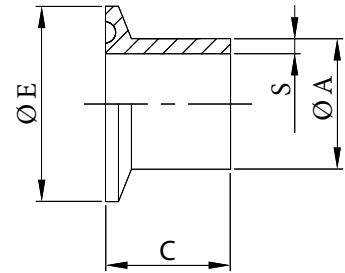


Cod. K14**Ferrule Clamp dle DIN 32676**

Material: AISI 316L / DIN 1.4404 (other materials on demand)

Order example:

Clamp K14S - DIN 32676 - DN 10 (12 x 1,5) - diam. 34 - 316L - 1 piece



DIN 32676	connection dimensions* Ø A x S	Ø E	C long K14WL	C* middle K14W	C short K14S
DN 4	6,0 x 1,0	25,0	35,0	18,0 (28,0)	12,7
DN 4	6,0 x 1,0	34,0	35,0	18,0 (28,0)	12,7
DN 6	8,0 x 1,0	25,0	35,0	18,0 (28,0)	12,7
DN 6	8,0 x 1,0	34,0	35,0	18,0 (28,0)	12,7
DN 8	10,0 x 1,0	25,0	35,0	18,0 (28,0)	12,7
DN 8	10,0 x 1,0	34,0	35,0	18,0 (28,0)	12,7
DN 10	12,0 x 1 (1,5)	25,0	35,0	18,0 (28,0)	12,7
DN 10	12,0 x 1 (1,5)	34,0	35,0	18,0 (28,0)	12,7
DN 10	12,0 x 1 (1,5)	50,5	35,0	18,0 (28,0)	12,7
DN 10	13,0 x 1,5	25,0	35,0	18,0 (28,0)	12,7
DN 10	13,0 x 1,5	34,0	35,0	18,0 (28,0)	12,7
DN 10	13,0 x 1,5	50,5	35,0	18,0 (28,0)	12,7
DN 15	18,0 x 1,5	25,0	35,0	18,0 (28,0)	12,7
DN 15	18,0 x 1,5	34,0	35,0	18,0 (28,0)	12,7
DN 15	18,0 x 1,5	50,5	35,0	18,0 (28,0)	12,7
DN 15	19,0 x 1,5	25,0	35,0	18,0 (28,0)	12,7
DN 15	19,0 x 1,5	34,0	35,0	18,0 (28,0)	12,7
DN 15	19,0 x 1,5	50,5	35,0	18,0 (28,0)	12,7
DN 20	22,0 x 1,5	34,0	35,0	18,0 (28,0)	12,7
DN 20	22,0 x 1,5	50,5	35,0	18,0 (28,0)	12,7
DN 20	23,0 x 1,5	34,0	35,0	18,0 (28,0)	12,7
DN 20	23,0 x 1,5	50,5	35,0	18,0 (28,0)	12,7
DN 25	28,0 x 1,5	50,5	39,0	21,5 (28,0)	12,7
DN 25	29,0 x 1,5	50,5	39,0	21,5 (28,0)	12,7
DN 32	34,0 x 1,5	50,5	39,0	21,5 (28,0)	12,7
DN 32	35,0 x 1,5	50,5	39,0	21,5 (28,0)	12,7
DN 40	40,0 x 1,5	50,5	39,0	21,5 (28,0)	12,7
DN 40	41,0 x 1,5	50,5	39,0	21,5 (28,0)	12,7
DN 50	52,0 x 1,5	64,0	41,0	21,5 (28,0)	12,7
DN 50	53,0 x 1,5	64,0	41,0	21,5 (28,0)	12,7
DN 65	70,0 x 2,0	91,0	49,0	28,0	15,8
DN 80	85,0 x 2,0	106,0	49,0	28,0	15,8
DN 100	104,0 x 2,0	119,0	49,0	28,0	-
DN 125	129,0 x 2,0	155,0	49,0	28,0	-
DN 150	154,0 x 2,0	183,0	49,0	28,0	-
DN 200	204,0 x 2,0	233,5	49,0	28,0	-
DN 250	254,0 x 2,0	268,0	49,0	28,0	-
DN 300	304,0 x 2,0	319,0	49,0	28,0	-

BS 4825	connection dimensions* Ø A x S	Ø E	C long K14WL	C* middle K14W	C short K14S
DN 1"	25,65 x 1,725	50,5	-	21,5	-
DN 1½"	38,35 x 1,725	50,5	-	21,5	-
DN 2"	51,05 x 1,725	64,0	-	21,5	-
DN 2½"	63,75 x 1,725	77,5	-	21,5	-
DN 3"	76,45 x 1,725	91,0	-	21,5	-
DN 4"	101,85 x 2,125	119,0	-	21,5	-
DN 4½"	114,95 x 2,325	130,0	-	28,0	-
DN 5½"	140,55 x 2,425	155,0	-	28,0	-
DN 6"	169,35 x 3,125	183,0	-	28,0	-
DN 8"	220,55 x 3,325	233,5	-	28,0	-

* () dimensions on request

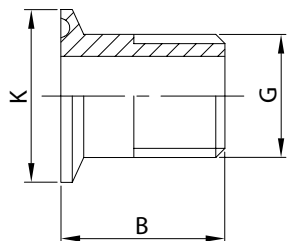
ISO 1127	connection dimensions* Ø A x S	Ø E	C long K14WL	C* middle K14W	C short K14S
DN 8	13,5 x 1,6 (2,0)	25,0	35,0	18,0 (28,0)	12,7
DN 8	13,5 x 1,6 (2,0)	34,0	35,0	18,0 (28,0)	12,7
DN 8	13,5 x 1,6 (2,0)	50,5	35,0	18,0 (28,0)	12,7
DN 10	17,2 x 1,6 (2,0)	25,0	35,0	18,0 (28,0)	12,7
DN 10	17,2 x 1,6 (2,0)	34,0	35,0	18,0 (28,0)	12,7
DN 10	17,2 x 1,6 (2,0)	50,5	35,0	18,0 (28,0)	12,7
DN 15	21,3 x 1,6 (2,0)	34,0	35,0	18,0 (28,0)	12,7
DN 15	21,3 x 1,6 (2,0)	50,5	35,0	18,0 (28,0)	12,7
DN 20	26,9 x 1,6 (2,0)	50,5	39,0	21,5 (28,0)	12,7
DN 25	33,7 x 2,0	50,5	39,0	21,5 (28,0)	12,7
DN 32	42,4 x 2,0	50,5	39,0	21,5 (28,0)	12,7
DN 32	42,4 x 2,0	64,0	39,0	21,5 (28,0)	12,7
DN 40	48,3 x 2,0	64,0	41,0	21,5 (28,0)	12,7
DN 50	60,3 x 2,0	77,5	43,0	28,0	12,7
DN 65	76,1 x 2,0	91,0	49,0	28,0	15,8
DN 80	88,9 x 2,3	106,0	49,0	28,0	15,8
DN 100	114,3 x 2,3	130,0	49,0	28,0	15,8
DN 125	139,7 x 2,6	155,0	-	28,0	-
DN 150	168,3 x 2,6	183,0	-	28,0	-
DN 200	219,1 x 2,6	233,5	-	28,0	-

ASME BPE	connection dimensions* Ø A x S	Ø E	C long K14WL	C* middle K14W	C short K14S
DN 1/4"	6,35 x 0,89	25,0	35,0	21,5	12,7
DN 3/8"	9,53 x 0,89	25,0	35,0	21,5	12,7
DN 1/2"	12,7 x 1,65	25,0	35,0	21,5	12,7
DN 3/4"	19,05 x 1,65	25,0	35,0	21,5	12,7
DN 1"	25,4 x 1,65	50,5	39,0	21,5	12,7
DN 1 1/2"	38,1 x 1,65	50,5	39,0	21,5	12,7
DN 2"	50,8 x 1,65	64,0	41,0	21,5	12,7
DN 2 1/2"	63,5 x 1,65	77,5	43,0	28,0	15,8
DN 3"	76,2 x 1,65	91,0	49,0	28,0	15,8
DN 4"	101,6 x 2,11	119,0	49,0	28,0	15,8
DN 6"	152,4 x 2,77	167,0	-	28,0	-

ISO 2852	connection dimensions* Ø A x S	Ø E	C long K14WL	C* middle K14W	C short K14S
DN 1"	25,6 x 1,50	50,5	-	21,5	-
DN 1½"	38,6 x 1,50	50,5	-	21,5	-
DN 2"	51,6 x 1,50	64,0	-	21,5	-
DN 2½"	64,1 x 1,90	77,5	-	21,5	-
DN 3"	76,7 x 1,90	91,0	-	21,5	-
DN 3½"	89,9 x 2,50	106,0	-	21,5	-
DN 4"	102,5 x 2,45	119,0	-	21,5	-
DN 4½"	115,6 x 2,65	130,0	-	28,0	-
DN 5½"	141,2 x 2,80	155,0	-	28,0	-
DN 6"	170,0 x 3,45	183,0	-	28,0	-
DN 8"	221,2 x 3,65	233,5	-	28,0	-

Adaptor
CLAMP / thread
AISI 304/L, AISI 316/L

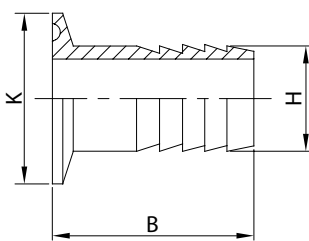
K14B



DN	G	B	K
15	1/2"	48	34
20	3/4"	53	50,5
25	1"	53	50,5
32	1 1/4"	63	50,5
40	1 1/2"	63	64
50	2"	66	77,5
65	2 1/2"	76	91
80	3"	86	106
100	4"	96	130

Hose adaptor
with ferrule CLAMP
AISI 304/L, AISI 316/L

K14R

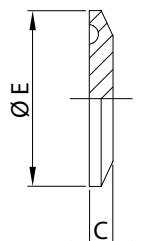


DN	H	B	K
10	13	44	34
15	19 (16)*	58	34
20	21,3	63	34
25	26,9	73	50,5
32	33,7	78	50,5
40	42,4 (40)*	88	50,5
50	52	93	64
63	63,5	126	77,5
65	76,1	126	91
80	83	136	106
100	102	136	119

* option

Blind ferrule
CLAMP
AISI 316/L

K16



E	C
Ø 25,0	4,75
Ø 34,0	6,35
Ø 50,5	6,35
Ø 64,0	6,35
Ø 77,5	6,35
Ø 91,0	7,0
Ø 106,0	8,0
Ø 119,0	8,0
Ø 130,0	8,0
Ø 144,4	8,0
Ø 155,0	12,0
Ø 167,0	*
Ø 183,0	12,0
Ø 217,4	*
Ø 233,5	12,0
Ø 268,0	*
Ø 286,1	*
Ø 319,0	*
Ø 338,0	*

* on demand dimension

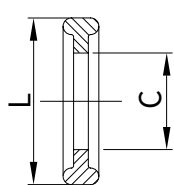
Gasket Clamp

cod. K39 - lipped

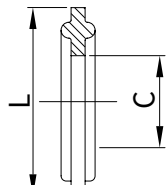
cod. K40 - without lip

Materials: EPDM - silicone - NBR - Viton - PTFE (Teflon) - PTFE/VITON a EPDM/VITON (encapsulated)

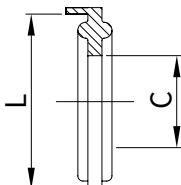
Garlock/Gylon BIO-PRO (new)

Certificates: on request FDA, on demand USP Class VI

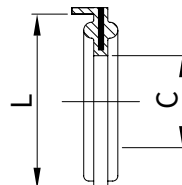
diam. of plate 25 mm



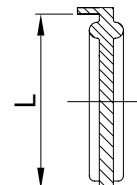
without lip cod. K40



lipped cod. K39



encapsulated



blind

DIN 32676	connection dimensions øA x S	C	L	ASME BPE	connection dimensions øA x S	C	L	ISO 1127	connection dimensions øA x S	C	L
DN 4	6,0 x 1,0	≥ 4,2	Ø 21,8	DN 1/4"	6,35 x 0,89	≥ 4,8	Ø 21,8	DN 8	13,5 x 1,6	≥ 10,5	Ø 21,8
DN 4	6,0 x 1,0	≥ 4,2	Ø 34,0	DN 3/8"	9,53 x 0,89	≥ 8,0	Ø 21,8	DN 8	13,5 x 1,6	≥ 10,5	Ø 34,0
DN 6	8,0 x 1,0	≥ 6,2	Ø 21,8	DN 1/2"	12,7 x 1,65	≥ 9,6	Ø 21,8	DN 8	13,5 x 1,6	≥ 10,5	Ø 50,5
DN 6	8,0 x 1,0	≥ 6,2	Ø 34,0	DN 3/4"	19,05 x 1,65	≥ 16,0	Ø 21,8	DN 10	17,2 x 1,6	≥ 14,2	Ø 21,8
DN 8	10,0 x 1,0	≥ 8,2	Ø 21,8	DN 1"	25,4 x 1,65	≥ 22,3	Ø 50,5	DN 10	17,2 x 1,6	≥ 14,2	Ø 34,0
DN 8	10,0 x 1,0	≥ 8,2	Ø 34,0	DN 1 1/2"	38,1 x 1,65	≥ 35,0	Ø 50,5	DN 10	17,2 x 1,6	≥ 14,2	Ø 50,5
DN 10	12,0 x 1 (1,5)	≥ 10,2 (9,2)	Ø 21,8	DN 2"	50,8 x 1,65	≥ 47,7	Ø 64,0	DN 15	21,3 x 1,6	≥ 18,3	Ø 34,0
DN 10	12,0 x 1 (1,5)	≥ 10,2 (9,2)	Ø 34,0	DN 2 1/2"	63,5 x 1,65	≥ 60,4	Ø 77,5	DN 15	21,3 x 1,6	≥ 18,3	Ø 50,5
DN 10	12,0 x 1 (1,5)	≥ 10,2 (9,2)	Ø 50,5	DN 3"	76,2 x 1,65	≥ 73,1	Ø 91,0	DN 20	26,9 x 1,6	≥ 23,9	Ø 50,5
DN 10	13,0 x 1,5	≥ 10,2	Ø 21,8	DN 4"	101,6 x 2,11	≥ 97,6	Ø 119,0	DN 25	33,7 x 2,0	≥ 29,9	Ø 50,5
DN 10	13,0 x 1,5	≥ 10,2	Ø 34,0	DN 6"	152,4 x 2,77	≥ 147,1	Ø 167,0	DN 32	42,4 x 2,0	≥ 38,6	Ø 50,5
DN 10	13,0 x 1,5	≥ 10,2	Ø 50,5					DN 32	42,4 x 2,0	≥ 38,6	Ø 64,0
DN 15	18,0 x 1,5	≥ 15,2	Ø 21,8	BS 4825	connection dimensions øA x S	C	L	DN 40	48,3 x 2,0	≥ 44,5	Ø 64,0
DN 15	18,0 x 1,5	≥ 15,2	Ø 34,0	DN 1"	25,65 x 1,725	22,4	Ø 50,5	DN 50	60,3 x 2,0	≥ 56,5	Ø 77,5
DN 15	18,0 x 1,5	≥ 15,2	Ø 50,5	DN 1 1/2"	38,35 x 1,725	35,1	Ø 50,5	DN 65	76,1 x 2,0	≥ 72,3	Ø 91,0
DN 15	19,0 x 1,5	≥ 16,2	Ø 21,8	DN 2"	51,05 x 1,725	47,8	Ø 64,0	DN 80	88,9 x 2,3	≥ 84,5	Ø 106,0
DN 15	19,0 x 1,5	≥ 16,2	Ø 34,0	DN 2 1/2"	63,75 x 1,725	60,5	Ø 77,5	DN 100	114,3 x 2,3	≥ 109,9	Ø 130,0
DN 15	19,0 x 1,5	≥ 16,2	Ø 50,5	DN 3"	76,45 x 1,725	73,2	Ø 91,0	DN 125	139,7 x 2,6	≥ 134,7	Ø 155,0
DN 20	22,0 x 1,5	≥ 19,2	Ø 34,0	DN 4"	101,85 x 2,125	97,8	Ø 119,0	DN 150	168,3 x 2,6	≥ 163,3	Ø 183,0
DN 20	22,0 x 1,5	≥ 19,2	Ø 50,5	DN 4 1/2"	114,95 x 2,325	110,5	Ø 130,0	DN 200	219,1 x 2,6	≥ 214,1	Ø 233,5
DN 20	23,0 x 1,5	≥ 20,2	Ø 34,0	DN 5 1/2"	140,55 x 2,425	135,9	Ø 155,0				
DN 20	23,0 x 1,5	≥ 20,2	Ø 50,5	DN 6 3/4"	169,35 x 3,125	163,3	Ø 183,0	ISO 2852	connection dimensions øA x S	C	L
DN 25	28,0 x 1,5	≥ 25,2	Ø 50,5	DN 8 1/2"	220,55 x 3,325	214,1	Ø 233,5	DN 1"	25,6 x 1,50	22,8	Ø 50,5
DN 25	29,0 x 1,5	≥ 26,2	Ø 50,5					DN 1 1/2"	38,6 x 1,50	35,8	Ø 50,5
DN 32	34,0 x 1,5	≥ 31,2	Ø 50,5					DN 2"	51,6 x 1,50	48,8	Ø 64,0
DN 32	35,0 x 1,5	≥ 32,2	Ø 50,5					DN 2 1/2"	64,1 x 1,90	60,5	Ø 77,5
DN 40	40,0 x 1,5	≥ 37,2	Ø 50,5					DN 3"	76,7 x 1,90	73,1	Ø 91,0
DN 40	41,0 x 1,5	≥ 38,2	Ø 50,5					DN 3 1/2"	89,9 x 2,50	85,1	Ø 106,0
DN 50	52,0 x 1,5	≥ 49,2	Ø 64,0					DN 4"	102,5 x 2,45	97,8	Ø 119,0
DN 50	53,0 x 1,5	≥ 50,2	Ø 64,0					DN 4 1/2"	115,6 x 2,65	110,5	Ø 130,0
DN 65	70,0 x 2,0	≥ 66,2	Ø 91,0					DN 5 1/2"	141,2 x 2,80	135,9	Ø 155,0
DN 80	85,0 x 2,0	≥ 81,2	Ø 106,0					DN 6 3/4"	170,0 x 3,45	163,3	Ø 183,0
DN 100	104,0 x 2,0	≥ 100,2	Ø 119,0					DN 8 1/2"	221,2 x 3,65	214,1	Ø 233,5
DN 125	129,0 x 2,0	≥ 125,2	Ø 155,0								
DN 150	154,0 x 2,0	≥ 150,2	Ø 183,0								
DN 200	204,0 x 2,0	≥ 200,2	Ø 233,5								
DN 250	254,0 x 2,0	≥ 250,2	Ø 268,0								
DN 300	304,0 x 2,0	≥ 300,2	Ø 319,0								

Characteristics code	EPDM "E"	silicone "S"	PTFE "T"	Viton "V"	Garlock/Gylon "G"
temperature	-30 °C to + 140 °C	-50 °C to + 200 °C	-40 °C to + 150 °C	-15 °C to + 220 °C	-210 °C to + 260 °C
diluted acids	A/B	C	A	C	pressure: 55 bar
basis	A/B	C	A	X	compress.: 22-45%
vegetable and animal fats and oils	B/C	B	A	A	excellent chemical
mechanical characteristics under traction	B	C	B	B	resistant
resistance to abrasive wear	B/C	C/X	A	B	
permanent (plastic) deformation	A (100 °C)	A/B (175 °C)	-	A (175 °C)	
colour	black	red / white	white	green	

A ... excellent B ... good C ... average X ... poor

armat@armat.cz

http://www.armat.cz

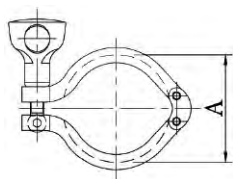
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Cod. K12

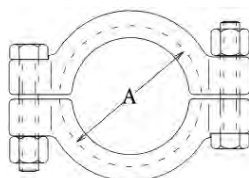
Heavy duty Clamp
Materiál: AISI 304



DN			Ø diameter of plate	A	kg
DIN 32676	ISO 1127	ASME BPE			
	8-10	¼"-¾"	25,0	28,0	0,15
10-15-20			34,0	37,0	0,17
25-32-40	15-32	1"-1½"	50,5	53,0	0,22
50	40	2"	64,0	67,0	0,30
	50	2½"	77,5	80,0	0,35
65	65	3"	91,0	94,0	0,40
80	80	3½"	106,0	109,0	0,44
100		4"	119,0	122,0	0,50
	100		130,0	133,0	0,58
		5"	144,4	147,0	0,77
125	125		155,0	158,0	1,30
		6"	167,0	170,0	1,40
150	150		183,0	187,0	1,54
200	200		233,5	238,0	2,02

Cod. K12SSH

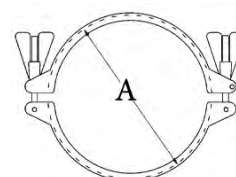
Heavy duty Clamp
Material: AISI 304
for higher pressures



DN			Ø diam. of plate	A	max. press. at 150°C	kg
DIN 32676	ISO 1127	ASME BPE				
	8-10	¼"-¾"	25,0	28,0	80	0,16
10-15-20			34,0	37,0	80	0,22
25-32-40	15-32	1"-1½"	50,5	52,0	80	0,66
50	40	2"	64,0	65,5	55	0,82
	50	2½"	77,5	79,0	50	0,94
65	65	3"	91,0	92,5	45	1,02
80	80	3½"	106,0	109,0	40	1,07
100		4"	119,0	122,0	40	1,27
	100		130,0	133,0	40	1,33
		6"	167,0	168,0	30	1,93
150	150		183,0	187,0	25	2,11
200	200		233,5	238,0	20	2,52

Cod. K12SH

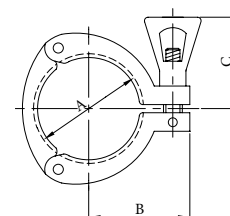
Objímka CLAMP dvoudílná
Materiál: AISI 304



DN			Ø diam. of plate	A	max. press. at 150°C	kg
DIN 32676	ISO 1127	ASME BPE				
150	150	6¾"	183,0	187,0	10	1,69
		8"	217,4	220,0	10	2,19
200	200	8¾"	233,5	238,0	10	2,34
250		10"	268,0	272,0	5	2,78
	250	10"s.5	286,1	289,5	4	2,97
300		12"	319,0	322,0	2	3,37
	300	12"s.5	338,0	340,0	2	3,69

**Cod. K13**

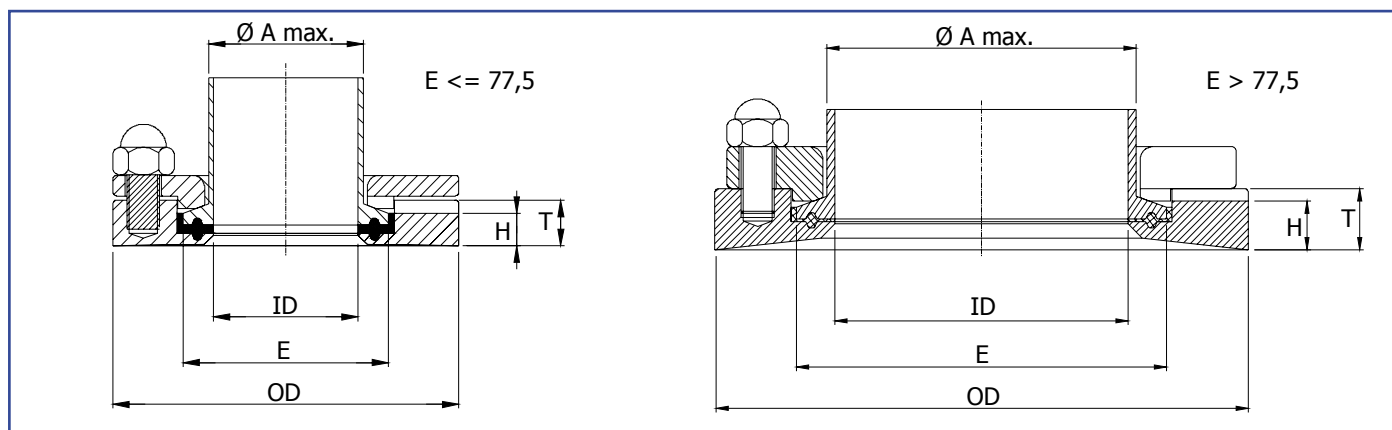
Heavy duty Clamp 3-part
Material: AISI 304



DN	Ø diam. of plate	A	B	C	kg
25	50,5	53,4	45,0	53,0	0,270
38	50,5	53,4	45,0	53,0	0,270
51	64,0	67,0	51,5	53,0	0,330
63	77,5	80,4	58,2	53,0	0,395
76	91,0	94,0	65,0	53,0	0,425
101	119,0	122,0	81,0	53,0	0,540

AMT Connect

material: DIN 1.4404 (na přání DIN 1.4435)



DIN DN	E	ID	OD	A max	H	Ordering code	T	Ordering code	T	Ordering code	T	Ordering code	T
DN 10	34,0	10,0	70,0	23,5	T-3	NAD-010-012-1.4404	12	NAD-010-025-1.4404	25	NAD-010-038-1.4404	38	NAD-010-051-1.4404	51
DN 15	34,0	16,0	70,0	23,5	T-3	NAD-015-012-1.4404	12	NAD-015-025-1.4404	25	NAD-015-038-1.4404	38	NAD-015-051-1.4404	51
DN 20	34,0	20,0	70,0	23,5	T-3	NAD-020-012-1.4404	12	NAD-020-025-1.4404	25	NAD-020-038-1.4404	38	NAD-020-051-1.4404	51
DN 25	50,5	26,0	85,0	43,8	T-3	NAD-025-012-1.4404	12	NAD-025-025-1.4404	25	NAD-025-038-1.4404	38	NAD-025-051-1.4404	51
DN 32	50,5	32,0	85,0	43,8	T-3	NAD-032-012-1.4404	12	NAD-032-025-1.4404	25	NAD-032-038-1.4404	38	NAD-032-051-1.4404	51
DN 40	50,5	38,0	85,0	43,8	T-3	NAD-040-012-1.4404	12	NAD-040-025-1.4404	25	NAD-040-038-1.4404	38	NAD-040-051-1.4404	51
DN 50	64,0	50,0	100,0	55,0	T-3	NAD-050-015-1.4404	15	NAD-050-025-1.4404	25	NAD-050-038-1.4404	38	NAD-050-051-1.4404	51
DN 65	91,0	66,0	131,0	78,0	T-3	NAD-065-015-1.4404	15	NAD-065-025-1.4404	25	NAD-065-038-1.4404	38	NAD-065-051-1.4404	51
DN 80	106,0	81,0	146,0	93,0	T-3	NAD-080-015-1.4404	15	NAD-080-025-1.4404	25	NAD-080-038-1.4404	38	NAD-080-051-1.4404	51
DN 100	119,0	100,0	170,0	105,0	T-3	NAD-100-015-1.4404	15	NAD-100-025-1.4404	25	NAD-100-038-1.4404	38	NAD-100-051-1.4404	51

ISO DN	E	ID	OD	A max	H	Ordering code	T	Ordering code	T	Ordering code	T	Ordering code	T
DN 8	25,0	10,2	55,0	20,0	T-3	NAI-008-012-1.4404	12	NAI-008-025-1.4404	25	NAI-008-038-1.4404	38	NAI-008-051-1.4404	51
DN 10	34,0	14,0	70,0	23,5	T-3	NAI-010-012-1.4404	12	NAI-010-025-1.4404	25	NAI-010-038-1.4404	38	NAI-010-051-1.4404	51
DN 15	34,0	18,1	70,0	23,5	T-3	NAI-015-012-1.4404	12	NAI-015-025-1.4404	25	NAI-015-038-1.4404	38	NAI-015-051-1.4404	51
DN 20	50,5	23,7	85,0	43,8	T-3	NAI-020-012-1.4404	12	NAI-020-025-1.4404	25	NAI-020-038-1.4404	38	NAI-020-051-1.4404	51
DN 25	50,5	29,7	85,0	43,8	T-3	NAI-025-012-1.4404	12	NAI-025-025-1.4404	25	NAI-025-038-1.4404	38	NAI-025-051-1.4404	51
DN 32	64,0	38,4	100,0	55,0	T-3	NAI-032-015-1.4404	15	NAI-032-025-1.4404	25	NAI-032-038-1.4404	38	NAI-032-051-1.4404	51
DN 40	64,0	44,3	100,0	55,0	T-3	NAI-040-015-1.4404	15	NAI-040-025-1.4404	25	NAI-040-038-1.4404	38	NAI-040-051-1.4404	51
DN 50	77,5	56,3	112,0	65,5	T-3	NAI-050-015-1.4404	15	NAI-050-025-1.4404	25	NAI-050-038-1.4404	38	NAI-050-051-1.4404	51
DN 65	91,0	71,5	131,0	78,0	T-3	NAI-065-015-1.4404	15	NAI-065-025-1.4404	25	NAI-065-038-1.4404	38	NAI-065-051-1.4404	51
DN 80	106,0	84,3	146,0	93,0	T-3	NAI-080-015-1.4404	15	NAI-080-025-1.4404	25	NAI-080-038-1.4404	38	NAI-080-051-1.4404	51
DN 100	130,0	109,7	170,0	117,0	T-3	NAI-100-015-1.4404	15	NAI-100-025-1.4404	25	NAI-100-038-1.4404	38	NAI-100-051-1.4404	51

ASME DN	E	ID	OD	A max	H	Objednací kód	T	Objednací kód	T	Objednací kód	T	Objednací kód	T
DN 12	25,0	9,4	55	20,0	T-3	NAS-012-012-1.4404	12	NAS-012-025-1.4404	25	NAS-012-038-1.4404	38	NAS-012-051-1.4404	51
DN 19	25,0	15,7	55	20,0	T-3	NAS-019-012-1.4404	12	NAS-019-025-1.4404	25	NAS-019-038-1.4404	38	NAS-019-051-1.4404	51
DN 25	50,5	22,1	85	43,8	T-3	NAS-025-012-1.4404	12	NAS-025-025-1.4404	25	NAS-025-038-1.4404	38	NAS-025-051-1.4404	51
DN 38	50,5	34,8	85	43,8	T-3	NAS-038-012-1.4404	12	NAS-038-025-1.4404	25	NAS-038-038-1.4404	38	NAS-038-051-1.4404	51
DN 51	64	47,5	100	55,0	T-3	NAS-051-015-1.4404	15	NAS-051-025-1.4404	25	NAS-051-038-1.4404	38	NAS-051-051-1.4404	51
DN 63	77,5	60,2	112	65,5	T-3	NAS-063-015-1.4404	15	NAS-063-025-1.4404	25	NAS-063-038-1.4404	38	NAS-063-051-1.4404	51
DN 76	91,0	72,9	131	78,0	T-3	NAS-076-015-1.4404	15	NAS-076-025-1.4404	25	NAS-076-038-1.4404	38	NAS-076-051-1.4404	51
DN 101	119,0	97,4	170	105,0	T-3	NAS-101-015-1.4404	15	NAS-101-025-1.4404	25	NAS-101-038-1.4404	38	NAS-101-051-1.4404	51